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AR25.19-W-0101HA

Remove/install clutch position sensor

24.1.18

## MODEL 964

with CODE G5H (ClearAIR, manual)

without CODE G5G (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



625 18 1118 18

STP NO	Description	Illustration	Reference
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) with the bolts (7) and 8282828		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. 828 Bolt, clutch position sensor to clutch booster. Clutch wiring adhesive, Loctite (2)	9A25.25-0-1000-010 9A25.45-2-1000-028
4	Remove clutch position sensor (828) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and gasket (3225)	
5	Remove clutch position sensor (828) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and gasket (3225)	
6	Install in the correct order		
7	Connect diagnostic system, start actuator and perform quick test		
8	Select "Teach clutch" in teach-in process	(A) The process is completely menu-assisted under: • "CPC - Drive control (ADD)" • "Diagnosis" • "Teach-in process" • "Teach-in cycle"	
9	Start actuator and deactivate diagnostic system		

828 Clutch position sensor

# Repair Manual Specification

**James G. Hughes**



## **Repair Manual Specification:**

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