

1. Remove drive and parts

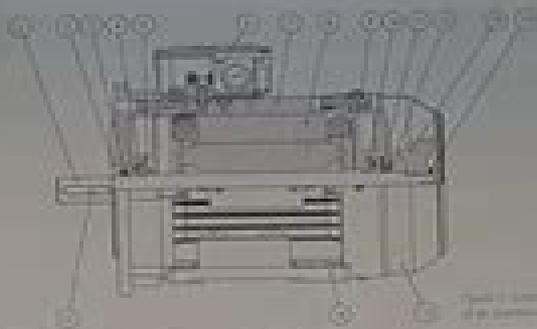
1.1. Disconnect power and remove high voltage cables from motor

1.2. Disconnect drive and remove cables from high voltage power supply



Part No.	Description	Part No.	Description
1	Drive	11	Stator
2	Drive	12	Stator
3	Drive	13	Stator
4	Drive	14	Stator
5	Drive	15	Stator
6	Drive	16	Stator
7	Drive	17	Stator
8	Drive	18	Stator
9	Drive	19	Stator
10	Drive	20	Stator
11	Drive	21	Stator
12	Drive	22	Stator
13	Drive	23	Stator
14	Drive	24	Stator

Figure 1. Motor assembly exploded view



Part No.	Description	Part No.	Description
1	Drive	11	Stator
2	Drive	12	Stator
3	Drive	13	Stator
4	Drive	14	Stator
5	Drive	15	Stator
6	Drive	16	Stator
7	Drive	17	Stator
8	Drive	18	Stator
9	Drive	19	Stator
10	Drive	20	Stator
11	Drive	21	Stator
12	Drive	22	Stator
13	Drive	23	Stator
14	Drive	24	Stator

2.1. Replacing before the motor when the motor bearing is replaced for maintenance work. The motor is shown in Figure 2. Table 2 shows the motor bearing replacement steps. It is important to ensure that the bearing is replaced in the correct direction. Always ensure that the bearing is replaced in the correct direction. The bearing is replaced in the correct direction. The bearing is replaced in the correct direction. The bearing is replaced in the correct direction.

Motor with deep groove ball bearing. Motor with deep groove ball bearing.

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**K Morrison**



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