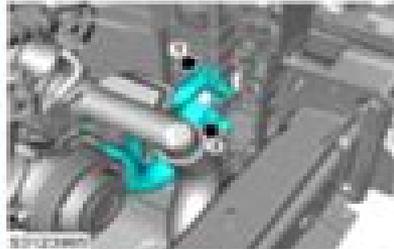


MG ZS 2018-2024 Workshop Manual

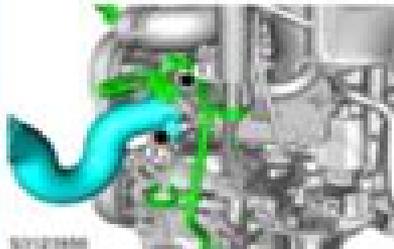
Engine Cooling System-LIFT

Radiator Water Outlet Pipe Remove

1. Drain the coolant.
2. Loosen the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (2), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

Check

Check - Drain

Check - Intercooler to Thermostat Refit

Check - Refill

Engine

Air Heater Water Inlet Pipe Remove

1. Drain the coolant.
2. Remove the hose - intercooler to thermostat.
3. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (2), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine and secure it with clamps.
4. Fit the hose - intercooler to thermostat.

Check - Intercooler to Thermostat Refit

1. Refill the coolant.

Check - Refill

Engine Cooling System-LIFT

System Pressure Test Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

Warning: Never spray water or washing fluid directly at the engine or coolant, do not touch the engine or coolant expansion tank when the engine is hot.



3. Visually check the engine and cooling system for signs of coolant leakage.
4. Release the pressure through the relief valve on the T1400.



Refit

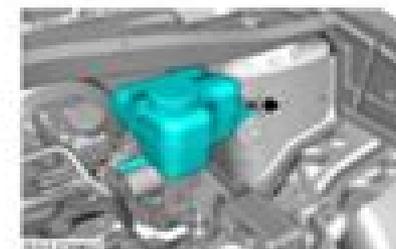
1. Disconnect the T1400 hose from the T1400013.
2. Remove the T1400013 from the expansion tank and fit the expansion tank cap.

Coolant Expansion Tank Remove

1. Drain the coolant.
2. Loosen the clamp (2) and disconnect the engine overflow pipe from the coolant expansion tank and the radiator water inlet pipe.



3. Remove the bolt fixing the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit 2 bolts, tighten to 8 Nm, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

Check - Refill



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Table of Contents Mg Parts Manual

1. Understanding the eBook Mg Parts Manual
 - The Rise of Digital Reading Mg Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mg Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mg Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mg Parts Manual
 - Personalized Recommendations
 - Mg Parts Manual User Reviews and Ratings
 - Mg Parts Manual and Bestseller Lists
5. Accessing Mg Parts Manual Free and Paid eBooks
 - Mg Parts Manual Public Domain eBooks
 - Mg Parts Manual eBook Subscription Services
 - Mg Parts Manual Budget-Friendly Options
6. Navigating Mg Parts Manual eBook Formats

- ePub, PDF, MOBI, and More
- Mg Parts Manual Compatibility with Devices
- Mg Parts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mg Parts Manual
 - Highlighting and Note-Taking Mg Parts Manual
 - Interactive Elements Mg Parts Manual
- 8. Staying Engaged with Mg Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mg Parts Manual
- 9. Balancing eBooks and Physical Books Mg Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mg Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mg Parts Manual
 - Setting Reading Goals Mg Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mg Parts Manual
 - Fact-Checking eBook Content of Mg Parts Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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