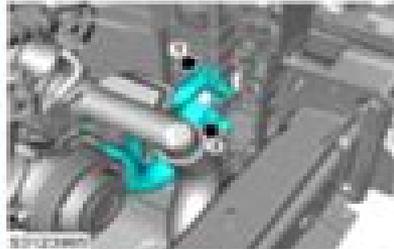


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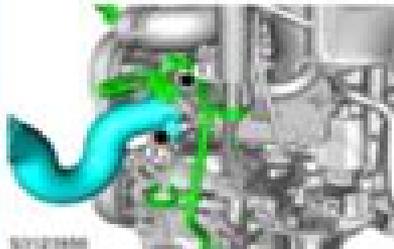
Engine Cooling System-LIFT

Radiator Water Outlet Pipe Remove

1. Drain the coolant.
- ⚠️ **Caution** - **Hot**
2. Loosen the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

⚠️ **Caution** - **Hot**

Engine

Engine Cooling System-LIFT

System Pressure Test Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

Warning: Never spray water or washing liquid on the engine or cooling system. Do not touch the engine or cooling system when it is hot. Do not touch the radiator or the engine when it is hot.

1. Fit the T14001 to the expansion tank.
2. Pressurize the system to 1.5 bar (22.2 psi) and check for leakage.

Warning: Do not touch the engine or cooling system when it is hot. Do not touch the radiator or the engine when it is hot.



3. Visually check the engine and cooling system for signs of coolant leakage.
4. Release the pressure through the relief valve on the T14001.



014200001

3. Disconnect the T14001 hose from the T140001.
4. Remove the T140001 from the expansion tank and fit the expansion tank cap.

Air Heater Water Inlet Pipe Remove

1. Drain the coolant.
- ⚠️ **Caution** - **Hot**
2. Remove the hose - intercooler to thermostat.
- ⚠️ **Caution** - **Intercooler to Thermostat Remove**
3. Loosen the clamp (3), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (2), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine and secure it with clamps.
4. Fit the hose - intercooler to thermostat.

⚠️ **Caution** - **Intercooler to Thermostat Refit**

3. Refill the coolant.

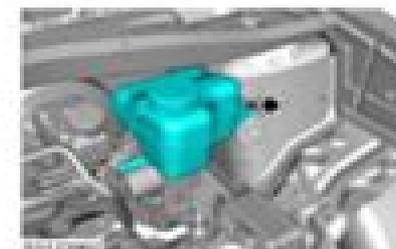
⚠️ **Caution** - **Hot**

Coolant Expansion Tank Remove

1. Drain the coolant.
- ⚠️ **Caution** - **Hot**
2. Loosen the clamp (2), and disconnect the engine overflow pipe from the coolant expansion tank. Loosen the clamp (3), and disconnect the water inlet pipe from the expansion tank.



3. Remove the bolt fixing the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit 3 bolts, tighten it to **40Nm**, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

⚠️ **Caution** - **Hot**



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Mg Zs Repair Manual

Peter T. Gill



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