

- (2) Assemble micrometer bar to cutting pipe

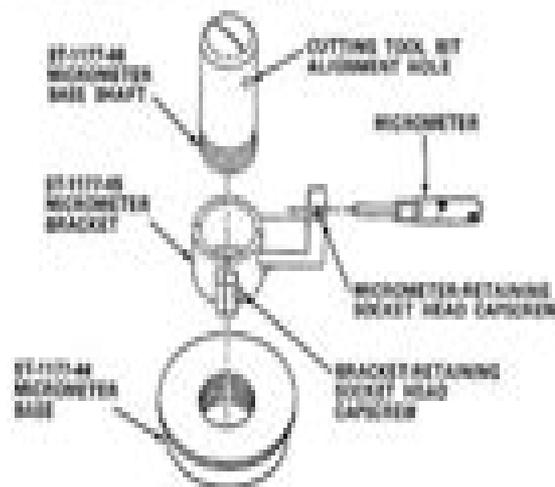


FIGURE 1

- (a) Place 07-117-06 micrometer base shaft through 07-117-08 micrometer bracket and screw shaft into 07-117-06 micrometer base. Tighten securely.
- (b) Align cutting tool bit alignment hole in micrometer base shaft with hole in micrometer bracket.
- (c) Secure bracket to base shaft with socket head cap screw.

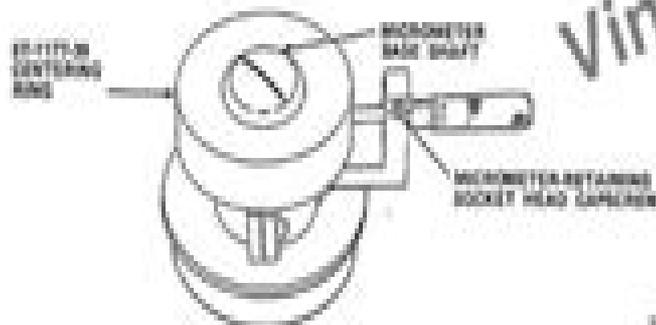


FIGURE 2

- (d) Slide 07-117-09 cutting ring over micrometer base shaft.
- (e) Install micrometer in micrometer bracket. Loosen micrometer retaining socket head cap screw base.
- (f) Adjust micrometer spindle to 4.750 in. (120.650 mm).
- (g) Hold micrometer spindle against cutting ring and tighten micrometer retaining socket head cap screw.

- (h) Back off micrometer frame that restricts diameter.

- (i) Remove cutting ring.

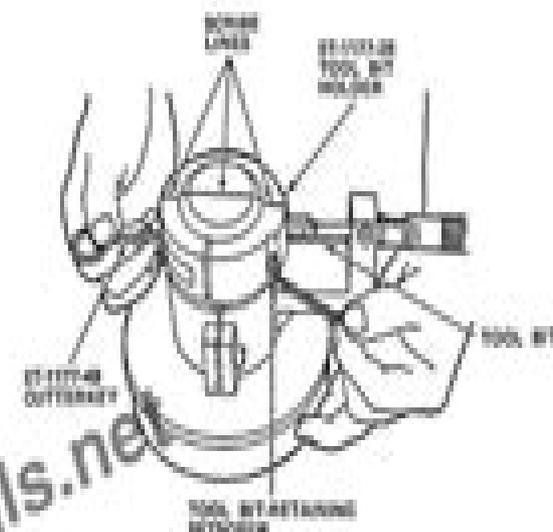


FIGURE 3

- (j) Slide 07-117-09 tool bit holder into micrometer base shaft.
- (k) Align scribe line on tool bit holder with scribe line on base shaft. The scribe through-hole in base shaft will lock tool bit in holder.
- (l) Select tool bit holder which is short enough so it does not extend the face of tool holder.
- (m) Insert tool bit into tool holder.

#### CAUTION

TO PREVENT CHIPPING OF BIT, DO NOT TIGHTEN MICROMETER SPINDLE AGAINST TOOL BIT POINT.

- (n) Set micrometer to 4.750 in. (120.650 mm).
- (o) With 07-117-09 scribe key inserted in through hole of base shaft, carefully push tool bit to spread micrometer spindle. Tighten tool bit retaining tab screw in tool bit holder.
- (p) Back off micrometer that restricts diameter. Tool bit is now set a proper length for boring of new cut edge to standard size.
- (q) Back off micrometer and remove cutter holder from micrometer base.

# Service Manual Nt855

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## Service Manual Nt855:

**Operation and Maintenance Manual NT855** Cummins Engine Company,1985 , **Operation and Maintenance Manual** ,1989 **Operator's, Unit, Intermediate (DS), and Intermediate (GS) Maintenance Manual for Engine, Diesel, Cummins Model NTA-855-L4, NSN 2815-01-216-0939** ,1991 **Operator, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools Lists)** ,1989 Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Loader, Scoop Type, DED, 4 X 4, Articulated Frame Steer, 4 1/2 to 5 Cubic Yard (CCE), Clark Model 175 B, Type I with 4 1/2 Cu. Yd. Bucket, NSN 3805-00-602-5006, Clark Model 175, Type II with 5 Cu. Yd. General Purpose Bucket, NSN 3805-00-602-5013 ,1981 *Troubleshooting and Repair Manual, Big Cam III and Big Cam IV, NT 855 Engines* ,1986 **Cummins Troubleshooting and Repair Manual** Cummins Engine Company,1986 *Cummins Troubleshooting and Repair Manual* Cummins Engine Company,1988 Writing & Designing Manuals Gretchen H. Schoff,Patricia A. Robinson,1991-07 How should a technical writer analyze user needs What types of photos and drawings work best in technical publications How do you avoid ambiguous wording in safety warnings If you want to find out the best way to sew on pockets don t ask the president of the shirt company Ask the person working on the line someone who has sewn on 10 000 pockets This opening statement of the preface to *Writing and Designing Manuals* 2nd Edition reflects the overall tone and philosophy of this practical how to guide to technical publication writing and design Based on the authors experience as teachers and consultants with technical writers the book follows new trends and incorporates new materials on desktop publishing techniques for visuals safety and product liability and production of translated materials for international markets There are also many new sample manual pages from manuals provided by product manufacturers The decisions writers must make when producing a manual are presented as well as techniques for organizing office structures and writing teams to make the manual production process run as smoothly as possible The language in the book is clear direct and unacademic and the principles featured in the book can be applied to writing manuals for a variety of products including household automotive chemical industrial mechanical recreational and biomedical Discover how to analyze user needs determine which photos and drawings will work best with publications and design clear effective safety warnings Anyone faced with the task of preparing user documentation service manuals and other technical publications must have this book Managers in charge of hiring technical writers or developing technical writing departments will find the book invaluable **Diesel Engine and Fuel System Repair** John F. Dagel,Robert N. Brady,1998 One of the only texts of its kind to devote chapters to the intricacies of electrical equipment in diesel engine and fuel system repair this cutting edge manual incorporates the latest in diesel engine technology giving students a solid introduction to the technology operation and overhaul of heavy duty diesel engines and their respective fuel and electronics systems **Cummins**

**Troubleshooting and Repair Manual Generator Sets NT-855** Cummins Engine Co,1987      **Diesel Progress North American** ,1984      *Power Farming in Australia and New Zealand Technical Manual* ,1983      Chilton's CCJ. ,1988  
*Diesel & Gas Turbine Progress* ,1979-07      **Nuclear News** ,1978      **Jane's World Railways, 1987-88** Geoffrey  
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