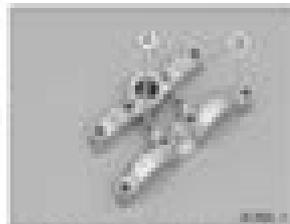


Camshafts

- Apply grease to the bottom portions of the oil pipes (4).
- Assemble:
 - Camshaft Caps (2)
 - Oil Pipes
- While keeping the camshaft caps in parallel, install them to the cylinder head.



- Apply molybdenum disulfide oil to the threads of the camshaft cap bolts.
- Tighten all camshaft cap bolts evenly and tightly, and then tighten them with specified torque.

(Follow the numbers (1) - (2) of tightening sequence on the camshaft cap.)

Torque - Camshaft Cap Bolts: 8.8 Nm (0.8 kgf-m, 6.7 ft-lb)



- Install the camshaft chain tensioner (see Camshaft Chain Tensioner Installation).
- Check the camshaft chain timing.
 - Confirm the timing mark and punch mark align with the cylinder head upper surface.
- If the timing mark and punch mark do not align with the cylinder head upper surface, re-install the camshafts.
 - Turn the camshaft sprockets.
- If the camshaft does not turn smoothly, the timing is off. Repeat the timing immediately.

NOTE

The improper camshaft chain timing may damage the valves.

- Install:
 - Cylinder Head Cover (see Cylinder Head Cover Installation)
- Replace the timing inspection cap and flywheel nut cap O-rings with new ones.
- Apply grease to the O-rings.
- Tighten:

Torque - Timing Inspection Cap: 3.0 Nm (0.3 kgf-m, 2.2 ft-lb)

Flywheel Nut Cap: 3.0 Nm (0.3 kgf-m, 2.2 ft-lb)

Service Tool - Valve Cap Driver: DT001 (std)

Camshafts**Camshaft Chain Removal**

- Remove:
 - Camshaft (see Camshaft Removal)
 - Flywheel (see Flywheel Removal in the Electrical System Chapter)
 - Oil Pump (Overhaul) Cover Bolt (4)
 - Lower Camshaft Chain Guide (2)
- Overpage the camshaft chain from the crankshaft.

**Camshaft Chain Installation**

- Engage the camshaft chain to the crankshaft.
- Install the lower camshaft chain guide.
- Tighten:
 - Torque - Oil Pump (Overhaul) Cover Bolts:** 8.8 Nm (0.8 kgf-m, 6.7 ft-lb)
- Install:
 - Flywheel (see Flywheel Installation in the Electrical System Chapter)
 - Camshaft (see Camshaft Installation)

Camshaft and Camshaft Cap Wear Inspection

- Measure each clearance between the camshaft journal and camshaft cap using plastigage (under gauge) (4).
- Tighten the camshaft cap bolts after applying molybdenum disulfide oil to the threads of them.

Torque - Camshaft Cap Bolts: 8.8 Nm (0.8 kgf-m, 6.7 ft-lb)

NOTE

(Do not turn the camshaft when the plastigage is between the journal and camshaft cap.)

**Camshaft Journal/Camshaft Cap Clearance**

Standard: 0.025 - 0.030 mm (0.0010 - 0.0012 in.)

Service Limit: 0.10 mm (0.0039 in.)

- If any clearance exceeds the service limit, measure the diameter of each camshaft journal with a micrometer.

Camshaft Journal Diameter

Standard: 22.000 - 22.005 mm (0.8661 - 0.8663 in.)

Service Limit: 22.01 mm (0.8669 in.)

- If the camshaft journal diameter is less than the service limit, replace the camshaft with a new one, and measure the clearance again.
- If the clearance still exceeds out of the service limit, replace the cylinder head and

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