

## FOREWORD

This manual contains an introductory description of SUZUKI DR200SE and procedures for its inspection, service and overhaul of its main components. Other information considered as generally known is not included.

Read GENERAL INFORMATION section in familiarize yourself with outline of the vehicle and safety TIPS and other sections to use as a guide for proper inspection and service.

This manual will help you show the vehicle better so that you can assure your customers of your optimum and quick service.

1. This manual has been prepared on the basis of the latest specification at the time of publication.

If modification have been made since then, differences may exist between the content of the manual and the actual vehicle.

2. Illustrations in this manual are used to show the basic principles of operation and work procedures.

They may not represent the actual vehicle exactly in detail.

3. This manual is intended for those who have enough knowledge and skills for servicing SUZUKI vehicles. Without such knowledge and skills, you should not attempt servicing by relying on the manual only.

Instead, please contact your nearby authorized SUZUKI motorcycle dealer.

## IMPORTANT

All street-legal Suzuki motorcycles with engine displacement of 50 cc or greater are subject to Environmental Protection Agency emission regulations. These regulations set specific standards for exhaust emission output levels as well as particular servicing requirements. This manual includes specific information required to properly inspect and service DR200SE in accordance with all EPA regulations. It is strongly recommended that the chapter on Emission Control, Periodic Servicing and Carburetor be thoroughly reviewed before any type of service work is performed.

Further information concerning the EPA emission regulations and U.S. Suzuki's emission control program can be found in the U.S. SUZUKI EMISSION CONTROL PROGRAM MANUAL SERVICE BULLETIN.

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SUZUKI MOTOR CORPORATION

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# Service Manual For Dr 200 Suzuki

**Rosina Ehmman**



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