

1. If a grip is damaged, cut the grip lengthwise using a sharp knife or box cutter. The part of the grip

INSTALLING

NOTE: Before installing a grip, use contact cement spray or alcohol to clean the handlebar of glue residue, oil, or any other contaminants.

1. Apply a liberal amount of handlebar grip adhesive to the inside of a new grip.
2. Slide the grip onto the handlebar until it is fully seated with the smooth part of the grip facing up.
3. Wipe off any excess glue. Then secure the grip with the handlebar end-cap.

Steering Knuckles

REMOVING AND DISASSEMBLING

1. Secure the ATV on a support stand to stabilize the wheel. Then remove the wheel.

WARNING

Make sure the ATV is safely supported on the support stand to avoid injury.

2. Remove the wheel cap from the hub. Then remove the cotter pin from the nut.
3. Remove the nut securing the hub.
4. Remove the brake caliper.
5. Remove the hub assembly.
6. Remove the cotter pin from the tie rod end nut and secure the tie rod end from the knuckle.
7. Remove the two cap screws securing the ball joint to the knuckle.
8. Tap the ball joint nut out of the knuckle. Then remove the ball joint.
9. Remove the sway bar from the knuckle. Then remove the bearing.



CAUTION

Use extreme care when removing the bearing. If the bearing is allowed to fall, it will be damaged and will have to be replaced.

CLEANING AND INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Clean all knuckle components.
2. Inspect the bearing for pits, grooves, scoring, or pitted metal trim.
3. Inspect the knuckle for cracks, bends, or porosity.
4. Inspect threads for stripping or damage.

ASSEMBLING AND INSTALLING

1. Install the bearing. Then install the snap ring making sure it seats into the knuckle.



2. Install the knuckle to the upper and lower ball joints and secure with the two cap screws. Tighten to 11 ft-lb.



1. Install the tie rod end nut and secure with the nut. Tighten to 20 ft-lb. Then install a new cotter pin and spread the pin.

NOTE: During assembly, new cotter pins should be installed.



4. Apply a liberal amount of grease to the hub splines.



1. Install the hub assembly onto the splines of the shaft.
2. Secure the hub assembly with the nut. Tighten only hand way.



7. Secure the brake caliper to the knuckle with two "quick-lock" cap screws. Tighten to 20 ft-lb.



8. Push the wheel hub into the wheel. Then engage the brake lever lock.
9. Secure the hub nut from step 4 to the shaft. Tighten to 200 ft-lb.
10. Install a new cotter pin and spread the pin to secure the nut.
11. Install the wheel. Then using a tire pressure gauge, inflate to 40 ft-lb.
12. Remove the ATV from the support stand.

Measuring/Adjusting Toe-Out

1. Thoroughly wash the ATV to remove excess weight (and dirt).
2. Refer to the specifications and ensure the tires are properly inflated to the recommended pressure.

NOTE: Ensure the inflation pressure is correct in the tires or inaccurate measurements can occur.

3. Place the ATV in a level position taking care not to push down or lift up on the front end. Then turn the handlebars to the straight ahead position.

Service Manual For 2011 550 Trv

AN Whitehead



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