

PUSH RODS, LIFTERS AND COVERS

3.22

REMOVAL OVERVIEW

See [3.16 TOP END OVERHAUL: DISASSEMBLY](#).

1. Remove breather assembly.
2. Remove rocker arm support plate.
3. Remove push rods, lifters and covers.

DISASSEMBLY

See [Figure 3-78](#). With the exception of the lifter covers, all parts should have been disassembled and marked during the removal procedure. Disassemble the lifter covers as follows:

1. Separate upper (2) and lower push rod covers (8).
2. Remove o-ring (9) from seat at bottom of lower push rod cover. Discard o-ring.
3. Remove o-ring (1) from seat at top of upper push rod cover. Slide o-ring (7), flat washer (6), spring (5) and spring cap (4) from body of upper push rod cover (2). Discard o-rings.

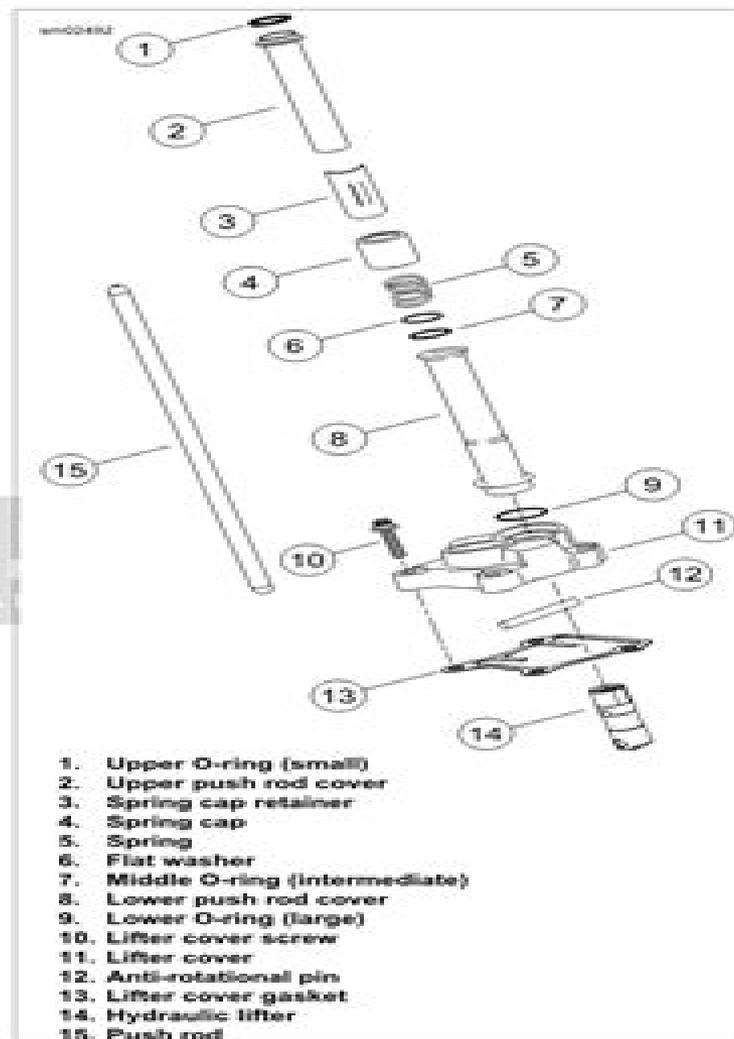
CLEANING AND INSPECTION

1. See [Figure 3-78](#). Scrape old gasket material from the lifter cover (11) flange. Old gasket material left on mating surfaces will cause leaks.
2. With the exception of the hydraulic lifters (14), clean all parts in a non-volatile cleaning solution or solvent. Verify that the o-ring seats and contact surfaces of the push rod covers (2, 8) are completely clean.

WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (50061a)

3. Blow parts dry with low pressure compressed air. Verify that all oil holes are clean and open.
4. Verify that the hydraulic lifter rollers turn freely and are free of flat spots, scuff marks and pitting. If flat spots exist, examine the cam lobe on which the lifter operates.
5. Inspect the lifter socket for signs of wear. Verify that the plunger of the hydraulic lifter is fully extended up against the C-clip. Use index finger to pump plunger to verify lifter operation.
6. Examine the push rods (15). Replace any push rods that are bent, dented, broken or discolored. Replace the rod if the ball ends show signs of excessive wear or damage.
7. Cover all parts with a clean plastic sheet to protect them from dust and dirt.



1. Upper O-ring (small)
2. Upper push rod cover
3. Spring cap retainer
4. Spring cap
5. Spring
6. Flat washer
7. Middle O-ring (intermediate)
8. Lower push rod cover
9. Lower O-ring (large)
10. Lifter cover screw
11. Lifter cover
12. Anti-rotational pin
13. Lifter cover gasket
14. Hydraulic lifter
15. Push rod

Figure 3-78. Push Rods, Lifters and Covers

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Table of Contents Service Manual Harley Davidson Switchback

1. Understanding the eBook Service Manual Harley Davidson Switchback
 - The Rise of Digital Reading Service Manual Harley Davidson Switchback
 - Advantages of eBooks Over Traditional Books
2. Identifying Service Manual Harley Davidson Switchback
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Service Manual Harley Davidson Switchback
 - User-Friendly Interface
4. Exploring eBook Recommendations from Service Manual Harley Davidson Switchback
 - Personalized Recommendations
 - Service Manual Harley Davidson Switchback User Reviews and Ratings
 - Service Manual Harley Davidson Switchback and Bestseller Lists
5. Accessing Service Manual Harley Davidson Switchback Free and Paid eBooks
 - Service Manual Harley Davidson Switchback Public Domain eBooks
 - Service Manual Harley Davidson Switchback eBook Subscription Services
 - Service Manual Harley Davidson Switchback Budget-Friendly Options

6. Navigating Service Manual Harley Davidson Switchback eBook Formats
 - ePub, PDF, MOBI, and More
 - Service Manual Harley Davidson Switchback Compatibility with Devices
 - Service Manual Harley Davidson Switchback Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Service Manual Harley Davidson Switchback
 - Highlighting and Note-Taking Service Manual Harley Davidson Switchback
 - Interactive Elements Service Manual Harley Davidson Switchback
8. Staying Engaged with Service Manual Harley Davidson Switchback
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Service Manual Harley Davidson Switchback
9. Balancing eBooks and Physical Books Service Manual Harley Davidson Switchback
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Service Manual Harley Davidson Switchback
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Service Manual Harley Davidson Switchback
 - Setting Reading Goals Service Manual Harley Davidson Switchback
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Service Manual Harley Davidson Switchback
 - Fact-Checking eBook Content of Service Manual Harley Davidson Switchback
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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