Installation and Service Instructions

THROTTLE CONTROL

*Model Number	Repair Kit	*Model Number	Repair Kit
12-460-065 (BF)	12-400-021	12-460-157 (BF)	12-400-009
12-460-150 (HO)	12-400-024	12-460-176 (HO)	12-400-012
12-460-151 (BF)	12-400-023	12-460-175 (BF)	12-400-025
12-460-154 (HO)	12-400-024		

HO - Hydraulic Oil BF - Brake Fluid

* NOTE: Complete units consist of pedal and actuator, slave cylinder and reservoir. See inside for more information on individual components.

GENERAL

The customer must use proper installation procedures so as not to create any undo stress or adverse environmental exposure to the Throttle Control components. The customer must also approve, through testing, this device for use and performance on vehicle. This testing and approval must be completed before in-field service use.

MOUNTING

BASE PLATE AND PEDAL ASSEMBLY

1. Select a convenient mounting location on vehicle floor board, tow board, or firewall. Be sure that base plate and pedal assembly do not interfere with other vehicle components.
2. Using the base plate as a template, drill two 8.8 mm (11/32") diameter holes.

⚠ CAUTION

Observe vehicle manufacturer's recommendations or prohibitions before drilling.

3. Fasten base plate to mounting surface.
4. Attach actuator push rod to one of three threaded holes on pedal using screw and spacer provided. **NOTE: Spacer must fit between push rod and pedal.**

SLAVE CYLINDER

1. Mount slave cylinder in a convenient location close to carburetor, using a 1/4" screw or pin. **NOTE: Allow for pivotal movement of cylinder during application.**
2. Attach slave cylinder push rod to carburetor linkage. The push rod has standard 5/16-24 threads to accommodate available ball joints or clevises. **NOTE: Positioning of the slave cylinder will determine the desired maximum stroke of up to 60.3 mm (2.38"). A bell crank may be used to give pull action if the push action is not suitable for your particular installation.**
3. We recommend 3.2-4.5 kgf (7-10 lb) of return spring force at the slave cylinder push rod. Without return force on the push rod, the control will not be responsive to command and ideal revs may be inconsistent.

RESERVOIR

1. Mount reservoir in a convenient location on the firewall.

⚠ CAUTION

Be sure reservoir is higher than the pedal actuator and the slave cylinder so fluid can be gravity fed into them.

PLUMBING

(Refer to Figures 1 and 2)

HYDRAULIC CONNECTIONS AND INSTALLATION TIPS

Standard 1/8" NPTF to 1/4" tube brass adaptor fittings may be used for all tubing connections. Copper, steel or plastic 1/4" tubing may be used for the hydraulic lines.

MINERAL BASED HYDRAULIC OIL SYSTEMS

When fluid line lengths become excessive, tubing I.D. should increase proportionately. If vehicle is subjected to low temperatures which could restrict the flow of fluid, we recommend the fluid be thinned by using a 50/50 mixture No. 1 fuel oil.

1. Connect slave to side port of pedal actuator.
2. Connect reservoir to end port of pedal actuator.

FIGURE 1

1 Unit Hook-up

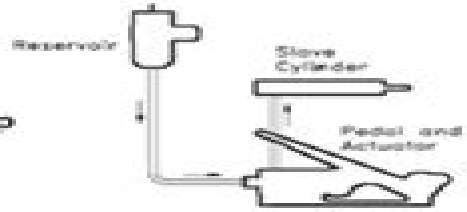
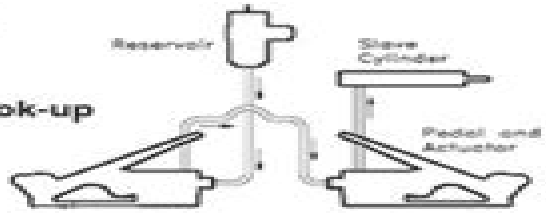


FIGURE 2

2 Unit Hook-up



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