

Exercise 1.1

Subject: Separation operations in an ethanol process.

Given: Flow sheet for the process.

Find: Operation in each block of the process

Analysis: The flow sheet is as follows:



Starting from the left side of the top row, number the equipment blocks 1-5. On the next row, number them from right to left as 6-10.

1. The feed to the reactor contains ethylene, propylene, and water. The very incomplete reaction effluent of gas contains, in addition: ethyl alcohol, diethyl ether, acetaldehyde, and isopropyl alcohol.
2. Most of the chemicals, except most of the ethylene, are condensed and sent to item 4. The remaining gas is sent to 3.
3. The ethylene is recovered from the small quantity of other chemicals in the absorber. Most of the ethylene is recycled to 1. The water and other chemicals are sent to 4.
4. Remaining ethylene is flashed off and sent to 5. The liquid contains most of the hydrocarbons and is sent to 6.

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Separation Process Principles J. D. Seader, Ernest J. Henley, D. Keith Roper, 2023-03-21 *Separation Process Principles with Applications Using Process Simulator* 4th Edition is the most comprehensive and up to date treatment of the major separation operations in the chemical industry The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice

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Principles and Modern Applications of Mass Transfer Operations Jaime Benitez, 2016-12-27 A staple in any chemical engineering curriculum New edition has a stronger emphasis on membrane separations chromatography and other adsorptive processes ion exchange Discusses many developing topics in more depth in mass transfer operations especially in the biological engineering area Covers in more detail phase equilibrium since distillation calculations are completely dependent on this principle Integrates computational software and problems using Mathcad Features 25 30 problems per chapter

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we are introduced to the fourteen year old martyn who has often been harassed by others because of his strange and unique name he lives with his dad william who smokes is an alcoholic and is often in a bad temper his mum and dad are divorced but somehow his dad managed to get custody of him his aunty jean scares his dad because if his dad does anything wrong or is seen to be drunk or irresponsible she ll use it to try to get custody of martyn we ca

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