

Bolt Torque - Tension Relationship Chart

(for Selected Inch-Series Fasteners)

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Bolt Size (inches)	Threads Per Inch	Bolt Thread Tensile Stress Area (sq. in.)	Fastener Coating	Bolt Torque / Clamp Load	Bolt Clamp Loads & Torques listed below are based on Bolt Material Pre-Load Stress of 10,000 & 25,000 psi... regardless of fastener specification		Fastener Specification				
							SAE J429-Grade 2	SAE J429-Grade 5	SAE J429-Grade 8	ASTM A574 Socket Head Cap Screw	
							55,000 psi proof strength (1/4" - 3/4")	85,000 psi proof strength (1/4" - 1")	120,000 psi proof strength (1/4" - 1.5")	140,000 psi proof strength (#0 - 1/2")	
						Bolt Clamp Loads & Torques listed below Based on Bolt Pre-load Stress of 75% of Proof Strength					
					10,000 psi	25,000 psi					
1/4 UNC	20	0.0318		Clamp Load (Lb)	318	796	1,313	2,029	2,864	3,341	
			Lubricated		12	30	49	76	107	125	
			Zinc Plated	Torque (in-lb)	14	36	59	91	129	150	
			Plain - Dry		16	40	66	101	143	167	
1/4 UNF	28	0.0364		Clamp Load (Lb)	364	909	1,500	2,319	3,274	3,819	
			Lubricated		14	34	56	87	123	143	
			Zinc Plated	Torque (in-lb)	16	41	68	104	147	172	
			Plain - Dry		18	45	75	116	164	191	
5/16 UNC	18	0.0524		Clamp Load (Lb)	524	1,311	2,163	3,342	4,719	5,505	
			Lubricated		25	61	101	157	221	258	
			Zinc Plated	Torque (in-lb)	29	74	122	188	265	310	
			Plain - Dry		33	82	135	209	295	344	
5/16 UNF	24	0.0581		Clamp Load (Lb)	581	1,452	2,395	3,702	5,226	6,097	
			Lubricated		27	68	112	174	245	286	
			Zinc Plated	Torque (in-lb)	33	82	135	208	294	343	
			Plain - Dry		36	91	150	231	327	381	

Psi To Torque Conversion Chart

CL Gary



Psi To Torque Conversion Chart:

Unveiling the Magic of Words: A Overview of "**Psi To Torque Conversion Chart**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their capability to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Psi To Torque Conversion Chart**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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